

## Invisible Fence<sup>TM</sup> Dog Collar Battery Replacement Procedure

A retaining disk is glued to the bottom of the Powercap<sup>TM</sup>. When the retaining disk is removed, the battery inside will slide in or out. Sometimes the edge of the retaining disk is hard to see, but the glue-spots will be about  $1/16^{\text{th}}$  inch from the bottom on either side of the Powercap<sup>TM</sup>. Use a tool to cut through the glue-spots and remove the retaining disk. Tools to cut through the glue-spots will range from a fingernail to a utility knife.

Once the retaining disk is removed the old battery, and perhaps the prongs, will come out of the PowerCap<sup>TM</sup>. The new battery will go into the Powercap<sup>TM</sup> positive end first. If the prongs fell out, they will have to be placed in the Powercap<sup>TM</sup> before the battery. Or they can be placed on the new battery as it slides into the Powercap<sup>TM</sup>. The prongs are actually one piece of metal that wraps around the battery inside of the Powercap<sup>TM</sup>. The retaining disk is placed back into its position at the bottom of the Powercap<sup>TM</sup>. There is no need to re-glue the retaining disk back onto the Powercap<sup>TM</sup> because the prongs will hold it on good enough to replace the Powercap<sup>TM</sup> into the collar. The collar will hold the retaining disk securely once the Powercap<sup>TM</sup> is screwed/turned into the collar.

Please be aware that opening the Powercap<sup>™</sup> will void the Invisible Fence<sup>™</sup> Company's warranty on the collar.